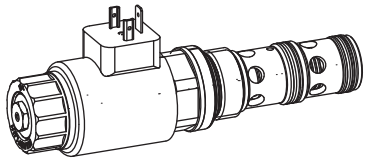
Proportional 3-way flow control valve
Screw-in cartridge

- **Direct operated, pressure compensated**
- **Q_{max} = 100 l/min, p_{max} = 350 bar**
- **$Q_{N\ max}$ = 63 l/min**

M33 x 2
ISO 7789



DESCRIPTION

Direct operated, pressure compensated proportional flow control valve as a screw-in cartridge with a thread M33 x 2 for cavity acc. to ISO 7789. Two flow ranges are available. The volume flow is adjusted by a Wandfluh proportional solenoid (VDE standard 0580). The cartridge body is made of steel. A special surface treatment guarantees a good protection against corrosion and wear as well as very good low-friction characteristics of the pressure compensating- and throttle spool. The solenoid coil is zinc-/nickel-coated.

FUNCTION

The 3-way flow control valve serves for maintaining the speed of a consumer constant independent of the load. Superfluous pump output flow is fed into the return flow system in a cost saving manner, and as a result, prevents an overheating of the hydraulic system. The power controlled, proportional solenoid running in oil acts directly on the throttle spool, which opens the throttle segments in the cartridge body. Proportional to the current demand of the proportional solenoid, the throttle aperture changes, and with this the volume flow. In case of a current-free solenoid, the throttle spool is held in closed position by a spring. For driving the valve, Wandfluh proportional amplifiers are available (see Register 1.13).

APPLICATION

Proportional flow control valves are suitable for feed control systems, where the consumer flow has to be maintained constant with a changing load. The screw-in cartridge is suitable for installation in control blocs as well as in flange- and sandwich valves of the NG4 and NG6 ranges. Cavity tools are available for machining the cartridge cavities in steel and aluminium (for hire or for purchase). Please refer to the data sheets in Reg. 2.13 of our documentation.

TYPE CODE

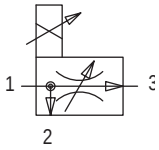
Q D P PM33 - [ ] - [ ] / [ ] [ ] - [ ] [ ] # [ ]

Flow control valve			
3-way construction			
Proportional			
Screw-in cartridge M33 x 2			
Nominal volume flow rates Q_N	32 l/min	32	
	63 l/min	63	
Standard nominal voltage U_N	12 VDC	G12	
	24 VDC	G24	
	without solenoid coil	X5	
Slip-on coil	Metal housing, round	W	
	Metal housing, square	M*	
Electric connection	Connector socket EN 175301-803 / ISO 4400		D
	Connector socket AMP Junior-Timer		J
	Connector Deutsch DT04-2P		G
Sealing material	NBR		
	FKM (Viton)	D1	
Manual override	Armature tube closed (standard)		
	With screwed sealing plug		HB0
	With manual emergency actuation		HB4.5
Design-Index (Subject to change)			

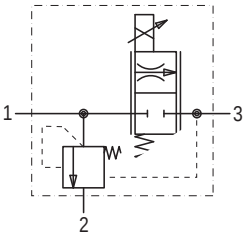
* Only available in conjunction with other nominal voltages and connection versions. (See data sheet 1.1-181)

SYMBOLS

simplified



detailed



GENERAL SPECIFICATIONS

Description	3-way proportional flow control valve
Construction	Screw-in cartridge for cavity acc. to ISO 7789
Operation	Proportional solenoid
Mounting	Screw-in thread M33 x 2
Ambient temperature	-20…50 °C
Mounting position	any
Fastening torque	M_D = 80 Nm for screw-in cartridge
	M_D = 7 Nm for knurled nut
Weight	m = 1,00 kg
Flow direction	see symbol

ELECTRICAL SPECIFICATIONS

Construction	Proportional solenoid, wet pin push type, pressure tight	
Standard nominal voltage	U = 12 VDC	U = 24 VDC
Limiting current	I_G = 1560 mA	I_G = 780 mA
Relative duty factor	100 % ED / DF (see data sheet 1.1-430)	
Protection class acc. to EN 60 529	Connection version D: IP 65 J: IP 66 G: IP 67 and 69K	

For further electrical specifications see data sheet 1.1-180 (W)
1.1-181 (M)

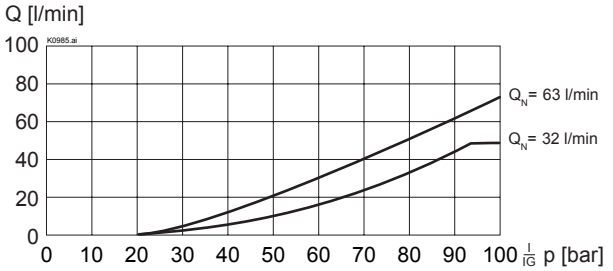
HYDRAULIC SPECIFICATIONS

Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, class 18/16/13 (Required filtration grade β 6…10 ≥ 75) see data sheet 1.0-50/2
Viscosity range	12 mm²/s…320 mm²/s
Fluid temperature	-20…+70 °C
Peak pressure	p_{max} = 350 bar
Nominal volume flow rates	Q_N = 32 l/min, 63 l/min
Max. volume flow	Q_{max} = 100 l/min (1 → 2)
Min. volume flow	Q_{min} = 0,4 l/min
Hysteresis	≤ 5 % *

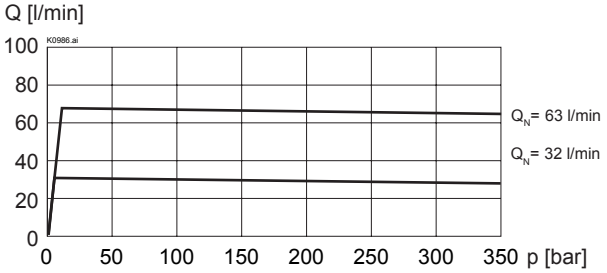
* at optimal dither signal

CHARACTERISTICS Oil viscosity ν = 30 mm²/s

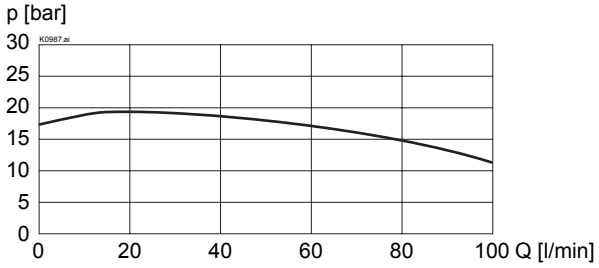
Q = f (I) Volume flow adjustment characteristics 1 → 3 (p_3 = 100 bar)



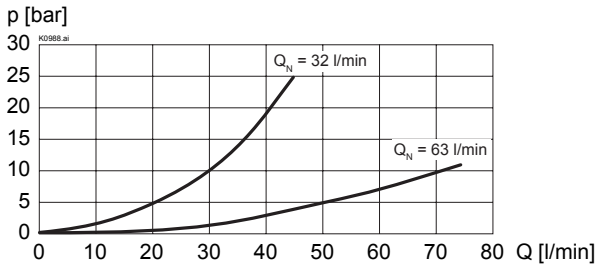
Q = f (p) Volume flow pressure characteristics (I = I_G)



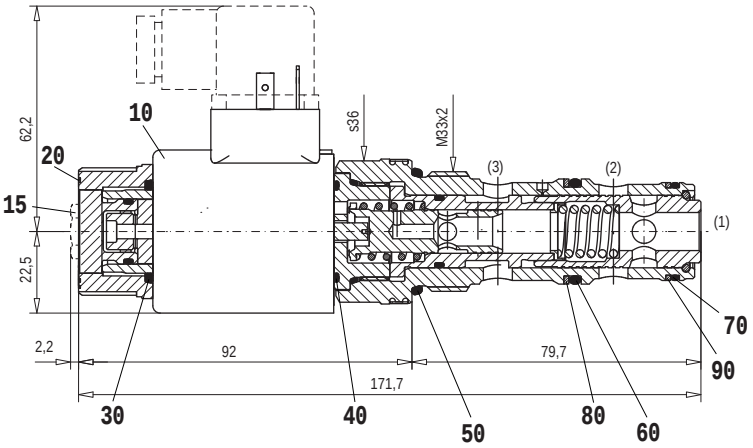
Δp = f (Q) Pressure drop-volume flow characteristics 1 → 2 (I = 0 mA)



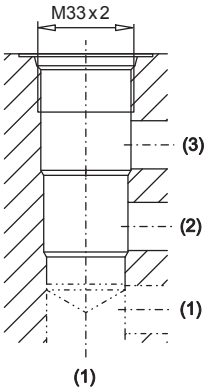
Δp = f (Q) Pressure drop-volume flow characteristics 1 → 3 (I = I_G)



DIMENSIONS / SECTIONAL DRAWINGS



Cavity drawing acc. to
ISO 7789–33–04–0–98



For detailed cavity drawing and
cavity tools see data sheet 2.13-1040

PARTS LIST

Position	Article	Description
10		EN 175301
	206.1200	Solenoid coil WD45 / 23 x 50-G24
	206.1203	Solenoid coil WD45 / 23 x 50-G12
		Junior-Timer
	206.1201	Solenoid coil WJ45 / 23 x 50-G24
	206.1204	Solenoid coil WJ45/ 23 x 50-G12
		Deutsch
	206.1202	Solenoid coil WG45 / 23 x 50-G24
	206.1205	Solenoid coil WG45 / 23 x 50-G12
15	253.8000	HB 4,5 anual override (data sheet 1.1-300)
	239.2033	HB 0 Plug screw (data sheet 1.1-300)
20	154.2701	Knurled nut
30	160.2222	O-ring ID 22,22 x 2,62 (NBR)
	160.6222	O-ring ID 22,22 x 2,62 (FKM)
40	160.6218	O-ring ID 21,95 x 1,78 (FKM)
50	160.2298	O-ring ID 29,82 x 2,62 (NBR)
	160.6296	O-ring ID 29,82 x 2,62 (FKM)
60	160.2238	O-ring ID 23,81 x 2,62 (NBR)
	160.6238	O-ring ID 23,81 x 2,62 (FKM)
70	160.2236	O-ring ID 23,52 x 1,78 (NBR)
	160.6236	O-ring ID 23,52 x 1,78 (FKM)
80	049.3297	Backup ring RD 24,5 x 29 x 1,4
90	049.3276	Backup ring RD 24,1 x 27 x 1,4

ACCESSORIES

Flange and sandwich bodies	Register 2.6
Line mount body	Data sheet 2.9-210
Proportional amplifier	Register 1.13
Mating connector EN 175301-803	Article no. 219.2002

Technical explanation see data sheet 1.0-100